

ABSTRACT OF THE DISCLOSURE

A cutting assembly that includes a block that has a body that contains a block bore. A sleeve has a body that contains a bore that has an axial forward end and a forward surface surrounding the bore at the axial forward end thereof. The
5 sleeve further contains at least one scallop beginning at extending in an axial rearward direction from the forward surface. There is a cutting tool rotatably contained within the bore of the sleeve. There is a non-rotatable washer that has a washer body that has a peripheral edge wherein the washer body contains at least one indentation adjacent to peripheral edge. The indentation of the non-rotatable
10 washer is received within the scallop.